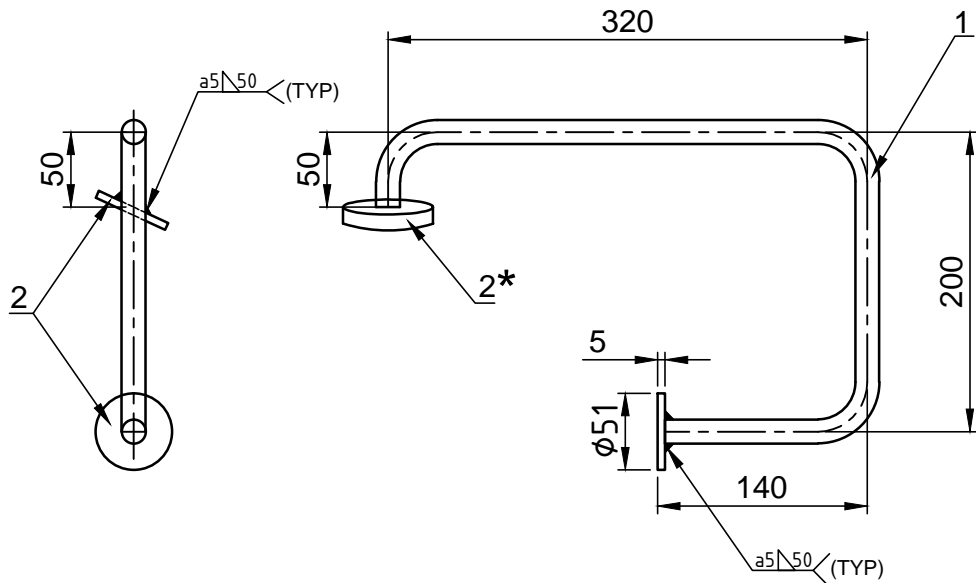


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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTE:-

1. WELD AND GRIND FLUSH ALL THE WELDED JOINT.
  2. ASSY TO BE COLD PHOSPHATED AND ONE COAT OF REDOXIDE ZINC CHROMATE PRIMER TO IS:2074-92 TO BE GIVEN ALL OVER.
- \* TO BE WELD ON INSTALLATION, TO SUIT ROOF CURVATURE.

2	2	T-2-4-505	BASE PLATE			
1	1	928-40129	HANDLE			
N1	0.025					
N2	0.05					
N3	0.1					
N4	0.2					
N5	0.4					
N6	0.8					
N7	1.6					
N8	3.2					
N9	6.3					
N10	12.5					
N11	25					
N12	50					
GRADE No.						
VALUE						
SYMBOL						
SURFACE ROUGHNESS						
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	
PRODUCT 1400 HP DIESEL ELECTRIC MULTIPLE UNIT						
REF DRG						
MATERIAL NA						
HEAT TREAT.				APPD	KR Krishna Raju	12/11/2014
SURFACE TREAT.				REVD	Mithun S	12/11/2014
TITLE				CHKD	Mithun S	12/11/2014
HANDLE ASSY.				DRWN	M.D.Afroze	12/11/2014
				SCALE	1:5	
				SHEET	1 OF 1	
				Wt. (Kg)	0	
DRG No.						ALT
92840005						0
BEML BEML LIMITED						
NEW FRONTIERS. NEW DREAMS						